



**Product Data Sheet &
General Processing Conditions**

**RTP 2099 X 115387 B
Biobased Polyamide (PA)
Glass Fiber
Flame Retardant
Halogen Free
31% Bio-Content**

PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS

PERMANENCE	English	SI Metric	ASTM TEST
Specific Gravity	1.37	1.37	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0020 in/in	0.20 %	D 955
Water Absorption, 24 hrs @ 23°C	0.250 %	0.250 %	D 570

MECHANICAL

Impact Strength, Izod notched 1/8 in (3.2 mm) section	1.5 ft-lbs/in	80 J/m	D 256
unnotched 1/8 in (3.2 mm) section	15.0 ft-lbs/in	801 J/m	D 4812
Tensile Strength	16500 psi	114 MPa	D 638
Tensile Elongation	3.0 - 4.0 %	3.0 - 4.0 %	D 638
Flexural Strength	23500 psi	162 MPa	D 790
Flexural Modulus	1.15 x 10 ⁶ psi	7929 MPa	D 790

THERMAL

Deflection Temperature @ 264 psi (1820 kPa)	380 °F	193 °C	D 648
@ 66 psi (455 kPa)	410 °F	210 °C	D 648
Ignition Resistance* Flammability**	V-0 @ 1/16 in	V-0 @ 1.5 mm	D 3801

PROPERTY NOTES

Data herein is typical and not to be construed as specifications.

Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

* This rating is not intended to reflect hazards of this or any other material under actual fire conditions.

** Values per RTP Company testing.

GENERAL PROCESSING FOR INJECTION MOLDING

	English	SI Metric
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	450 - 500 °F	232 - 260 °C
Mold Temperature	125 - 200 °F	52 - 93 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C
Moisture Content	0.20 %	0.20 %
Dew Point	0 °F	-18 °C

PROCESSING NOTES

Desiccant Type Dryer Required.